



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-705-013
Job Sheet 181093



Part No: D412-705-013

Job Qty: 2 ea

Part Name: Intake Plenum Access Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 7/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV F SHEET 18 IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1052 07-11-05
DD Verified by:EC IPP Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 24 2018
110	Packaging	2 pcs	7/31/18	7/31/18	0.00	0.00	Packaging1-4		AUG 02 2018
120	QC	2 pcs	7/31/18	7/31/18	0.00	0.00	QC4		AUG 02 2018
130	Packaging	2 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-2		AUG 02 2018
135	DC	2 pcs	7/31/18	7/31/18	0.00	0.00	DC		AUG 02 2018
140	QC21-FG	2 Ea	7/31/18	7/31/18	0.00	0.00	QC21		AUG 02 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-705-013 Location: FG027
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-705-013 CHG004

1x sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245-041	Access Panel Assembly LH	2 Ea (1 ea)	90-Start up Operation	5098476
D3245-042	Access Panel Assembly RH	2 Ea (1 ea)	90-Start up Operation	5082008 X 1 5098005 X1
D3245-043	Door Assembly	4 Ea (2 ea)	90-Start up Operation	5054944 X1 305561 X3
D3245-11	Gasket 9.01	4 Ea (2 ea)	90-Start up Operation	5046777
D3245-13	Gasket 9.50	4 Ea (2 ea)	90-Start up Operation	5030644
D3245-9	Gasket 8.35	4 Ea (2 ea)	90-Start up Operation	5046782
MS20427M3-3	Rivet	32 Ea (16 ea)	90-Start up Operation	FM136741-4
MS21060-L3K	Nut Plate	16 Ea (8 ea)	90-Start up Operation	5083548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245-041	2	0	0
	D3245-042	2	1	0
	D3245-043	4	7	0
	D3245-11	4	4	0
	D3245-13	4	11	0
	D3245-9	4	10	0
	MS20427M3-3	32	773	0
	MS21060-L3K	16	176	0

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
16	44	36			12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
8	22	18			6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.